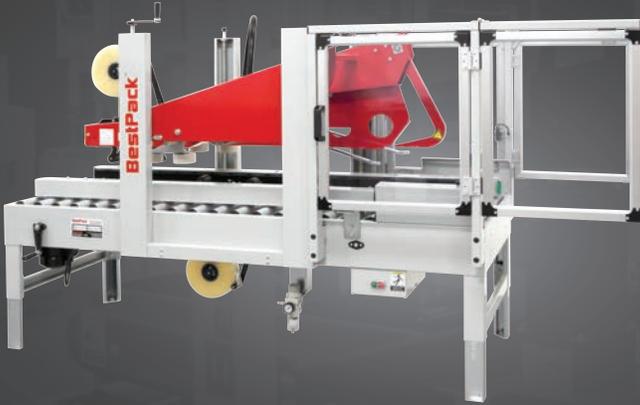


## AS

### AUTOMATIC UNIFORM SIDEDRIVE

The BestPack™ AS Series is an operator-free carton sealer designed to meet the needs of uniform in-line carton closure applications. Designed with a solid four column support structure and using dual motor side belt technology, the AS closes all four top flaps and seals the top & bottom of the carton, using 45-60 PSI and 4-5 SCFM of air.

All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.



NO OPERATOR REQUIRED



UNIFORM CARTONS



TOP & BOTTOM SEAL

**110 VOLTS 60 HZ**

Power Requirements

**UP TO 57 CPM**

Speed

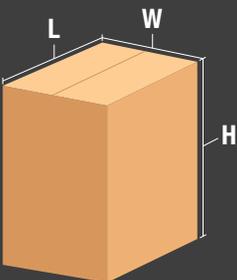
**45-60 PSI, 4-5 SCFM**

Air Requirements

**650-760 LBS**

Shipping Weight

## CARTON RANGE



Length (min. - max.)  
**(6.0" - 27.5")**

Width (min. - max.)  
**(6.0" - 20.0")**

Height (min. - max.)  
**(5.5" - 20.0")**

Specifications based on AS22-2

## STANDARD FEATURES

- In-line Automatic Top Flap Folding
- Adjustable Bed Height from 22.5" to 30.0"
- Width/Height Adjustment Handle can be Mounted on Either Side of the Carton Sealer
- Interlock Safety Gates in the Kicker Station
- Upper Side Compression Unit
- Tape Roll Lengths: 1,000 yd., 1,500 yd., 2,000 yd.
- Heavy Duty 2mm CNC Cut and Welded Frame Including Upper Welded Legs
- UL Approved Electrical Parts
- Capable of Interchanging 2" or 3" Tape Heads
- Electrical On/Off Box can be Mounted on Either Side of Carton Sealer
- Exclusive Pop-out Pressure Sensitive "High Speed" Tape Head with Patented Tab Adjustment and Noise Reduction Arm

## OPTIONS

- Spare Parts Kit
- High Speed Motor Upgrade (Up to 125 ft. per min.)
- Locking Heavy-Duty Casters
- Interlock Safety Gates for the Major Flap
- Folding and Sealing Stations
- Compatible Indexer: ARX Model

VERSION 4.1\_0320

**QUALITY • INNOVATION • COMMUNITY**

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# EXTRA ACCESSORIES TO IMPROVE EFFICIENCY



## LOCKING CASTERS

The heavy duty locking casters allow the carton sealer quick and easy mobility to other locations.



## SPARE TAPE HEAD

Order a spare tape head with your machine to minimize down time. Having a spare will allow you to drop in a tape head with a new roll of tape in no time!



## LONG INFEEED/EXIT CONVEYOR W/ L-BRACKET STABILIZER

This 39.5" long conveyor is a great work platform and allows for staging of cartons on the infeed and the exit.



## SPARE PARTS KIT

\*Spare Parts Kits may vary based on machine\*  
Minimize downtime with BestPack's Spare Parts Kit.



## LOW OR NO TAPE SENSOR

The low tape light allows the operator to prepare a new roll of tape. The no tape alarm will inform the operator of the error so that the carton may be resealed.



## INDEXER STATION

The indexer's function is to separate and time cartons going into the carton sealer.



## FOOD GRADE 304 STAINLESS STEEL

This machine is available in 304 stainless steel which is food grade safe for food applications.



## HIGH SPEED MOTOR

High Speed Motor Upgrade (up to 125 ft.)

## POPULAR AS MODELS

Please refer to comparison chart for complete list of models.

MODEL	MACHINE DIMENSIONS LENGTH x WIDTH x HEIGHT	CARTON RANGE*** LENGTH (min. - max.) x WIDTH (min. - max.) x HEIGHT (min. - max.)	CONVEYOR HEIGHT HEIGHT (min. - max.)	CARTONS PER MIN.****	SHIPPING WEIGHT (LBS)
AS12-2 2" Tape Head	(70.2") x (26.5") x (68.0")*	(6.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 34	500
AS12-2H** 2" Tape Head	(70.2") x (26.5") x (68.0")*	(6.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 57	500
AS12-3 3" Tape Head	(70.2") x (26.5") x (68.0")*	(6.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 34	500
AS12-3H** 3" Tape Head	(70.2") x (26.5") x (68.0")*	(6.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 57	500
AS22-2 2" Tape Head	(77.7") x (33.8") x (69.0")*	(6.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 34	585
AS22-2H** 2" Tape Head	(77.7") x (33.8") x (69.0")*	(6.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 57	585
AS22-3 3" Tape Head	(77.7") x (33.8") x (69.0")*	(6.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 34	585
AS22-3H** 3" Tape Head	(77.7") x (33.8") x (69.0")*	(6.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 57	585

Information subject to change without notice.

\* Safety Gates are an Additional 20" Long  
\*\* High Speed  
\*\*\* Outside Dimensions Only  
\*\*\*\* Based on Customer Application

**BestPack**<sup>TM</sup>  
the total tape sealing solution

**DOVERCO**  
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